

Big office features. Small office size. Great price.



A desktop copier-printer that's an ideal fit for any office . . . any budget.

An economical copier-printer with the time-saving features you'd expect in a larger system. The goal is simple: to help people in offices get more work done faster and easier.

Business-class features at a budget-pleasing price.

The WorkCentre® M15 Copier-Printer gives your employees the tools they need, and it sits comfortably on a desktop.

- High-quality printing
- Simple copying
- Faxing (M15i)
- Color scanning (M15i)
- Small footprint

Easy ways to work smarter.

The WorkCentre M15 offers powerful features such as two-sided printing, scan-once-print-many and electronic collation, color scanning, secure faxing and network printing—just to name a few that you'd expect to find only in big office systems.

Affordable digital copying—and much more.

Because the WorkCentre M15 offers the tools your office needs to do great work—printing, copying, color scanning and faxing, in a single, compact device—it maximizes your resources while minimizing the time and effort it takes to get work done. The result: you save money and your employees work more productively. And its price may surprise you. If you're looking for a way to ease budget pressures by consolidating office devices, you just found it.

Rock-solid reliability.

The Xerox name is synonymous with quality, innovation and service. And it means day-in, day-out reliability. The WorkCentre M15 is extremely durable, designed and built to perform flawlessly in today's high-speed, high-pressure workgroup settings.



WorkCentre M15 with platen cover



The simple, intuitive design of the control panel makes the M15 easy to use. Many features are accessible with the touch of a single key.

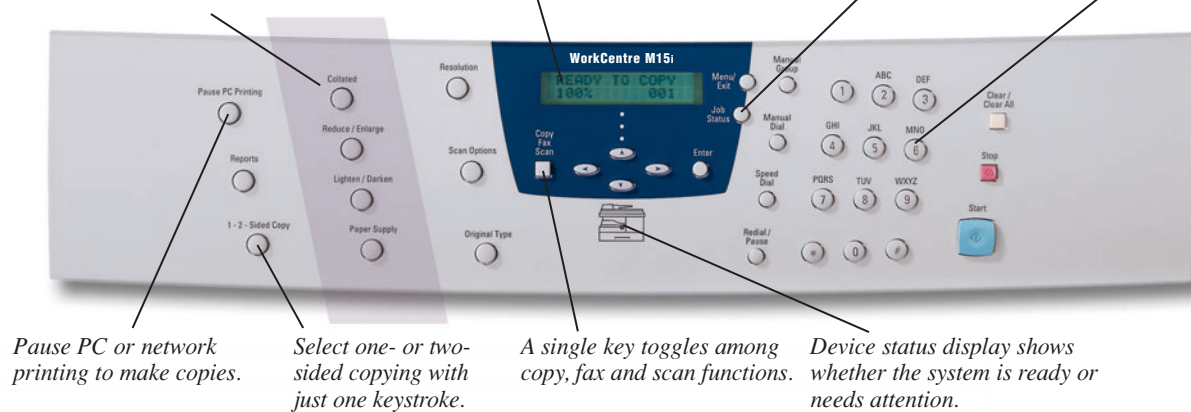
Frequently used features such as collate, reduce/enlarge, lighten/darken and paper supply are controlled by separate keys.

LCD panel shows job and machine status.

Separate key displays job status in LCD window.

Alpha-numeric keypad supports fax features.

Image shown is the M15i control panel



Pause PC or network printing to make copies.

Select one- or two-sided copying with just one keystroke.

A single key toggles among copy, fax and scan functions.

Device status display shows whether the system is ready or needs attention.

Do better work faster with these powerful tools.

The proof is in the printing.

A full range of features you won't find on printers in this product class:

- 16 pages per minute, two-sided printing
- Print from your network—or from the Internet
- Crisp 1200 dpi enhanced image quality
- 100-sheet bypass tray for envelopes, transparencies or special media

So simple, it's almost magic.

Single copies to multiple sets, the M15 is walk-up easy.

- Flexible design lets you copy documents of a variety of sizes
- The adjustable platen cover supports book copying
- Electronic collation saves time by eliminating manual sorting
- Scan-once-print-many reliability and productivity

Discover the power of scanning.

Don't let valuable hard copy sit there. Re-use and re-purpose information at your convenience.

- Scan hard copy in color or black-and-white to extract information. Then edit it, refine it, and put it back to work

- Optical Character Recognition (OCR) and Image Editing Software are included to convert your scanned images into usable documents

All the fax features you expect . . .

- Still a powerful application in busy offices everywhere. And now we've made faxing better, faster, and more flexible.
- Fast, efficient 33.6 Kbps modem
- 4 MB of fax memory that can store up to 320 fax pages*
- "Convenience faxing": 80 speed dial numbers make it easy to fax to groups or repeat destinations

. . . and a few you probably didn't.

- Secure fax protects sensitive information
- Select one-sided or two-sided printing of incoming faxes
- Fax in color
- Xerox ControlCentre™ 5.0 lets you monitor fax usage, enter phonebook data and more—right from your PC
- ControlCentre 5.0 can be set up to automatically order your M15's supplies when they run low

* Based on CCITT No. 1 Chart at standard resolution



Security

The WorkCentre M15 puts you in charge. It offers network device access protection that you control. The M15's fax capabilities include a secure fax mode so sensitive faxes print out only when you want them to.

Call today. For more information, call 1-877-362-6567 or visit us at www.xerox.com/office



WorkCentre® M15

WorkCentre® M15i

Xerox WorkCentre®

CONFIGURATIONS	WorkCentre® M15	WorkCentre® M15i
Print/Copy Speed	16 ppm letter	
First-Copy-Out Time	Less than 9.3 seconds	
Resolution	1200 dpi print, 600 dpi copy	
Standard Features	Two-sided copying and printing	Two-sided copying and printing, color scanning, faxing and 30-sheet ADF
Recommended Average Monthly Volume	1,000 to 5,000 images/month	
Duty Cycle	Up to 15,000	
Options/Accessories	External Print Server	External Print Server

Specifications

PRINTING

Technology: Laser Monochrome
 Speed: 16 ppm (letter)
 Resolution: 1200 x 1200 dpi enhanced
 First Print Out: Less than 12.8 seconds
 Two-Sided: Yes
 Page Description Language (PDL): PCL® 6
 Print Drivers: Windows® 95/98/NT® 4.0/2000/Me®/XP®
 Interfaces: USB and IEEE 1284 (USB cable included)
 Network Printing: Optional via External Print Server

COPYING

Speed: 16 copies per minute (letter)
 Resolution: 600 x 600 dpi
 First Copy Out: Less than 9.3 seconds
 Two-Sided: ADF: (1:1, 1:2 only) Platen: (1:1, 1:2, 2:1, 2:2)

Reduce/Enlarge

Platen: 25-400% in 1% increments
 ADF: 25-100% in 1% increments
 Productivity: Scan-once-print-many, electronic collation
 Multiple Copies: Up to 999 copies of multiple-page originals

FAXING

Transmission Speed: 3 seconds per page
 Modem Speed: 33.6 Kbps
 Data Compression: MMR/MR/MH (JPEG for color fax transmission)
 Resolution: 300 x 300 dpi
 Fax Memory: 4 MB, 320 pages*

Dialing

Speed Dials: Up to 80 locations
 Group Dials: Up to 80 locations

Fax Features

Halftones: 256 levels
 Color Fax Tx/Rec: Yes/No
 Battery Backup: Up to 72 hours when fully charged

COLOR AND MONOCHROME SCAN

Technology: Direct Connect to PC (USB or Parallel)

Scan Speed

Color: 1.3 pages per second at 75 dpi
 Scan Resolution Settings: Variable
 Scanning Resolution: 75 to 4800 dpi interpolated
 Pre-scan: Yes, 75 dpi Standard TWAIN

Depth

Greyscale 1 bit for text and halftone mode:
 14 bit (Internal)/8 bit (External)
 Color 42 bit (Internal)/24 bit (External)
 Scan Driver: Standard TWAIN
 Bundled OCR Software: OmniPage® SE v 1.0
 Bundled Image Management & Enhancement: PaperPort® 8.0

MEDIA HANDLING

Input Paper Capacity

Standard Tray: 550 sheets
 Bypass Tray: 100 sheets

Paper Size

Minimum: 5 x 7"/127 x 176 mm
 Maximum: 8.5 x 14"/216 x 356 mm

Paper Weight

Standard Tray: 16-24 lb/60-90 gsm
 Bypass Tray: 16-43 lb/60-163 gsm
 Document Feeder: 30 sheets
 Output Capacity: 250 sheets
 Media Types: Paper, envelopes, labels, card stock, transparencies

GENERAL

Dimensions: (W x D x H) 21" x 17" x 18"/
 540 x 435 x 455 mm
 Weight: 55 lb/25 kg
 Power: 110 VAC, 50/60 Hz
Average Power Consumption
 Normal Operation Mode: 380 watts
 Power Save Mode: 19 watts
 Energy Saver: Energy Star® Compliant

OPERATING ENVIRONMENT

Temperature

Maximum Range: 50° to 89.6°F/10° to 32°C
 Recommended Range: 60.8° to 86°F/16° to 30°C

Humidity

Maximum Range: 20 to 80%
 Recommended Range: 30 to 70%
 Device Memory: 16 MB
 Device Management: ControlCentre 5.0

SUPPLIES

Approximate Yields

Toner Cartridge: 6,000 pages at 5% coverage
 Drum Cartridge: 15,000 pages

AGENCY APPROVALS

Safety: UL Safety
 CSA Safety

OPTIONS

External Ethernet Print Server

COMPATIBILITY

Wireless printing: Supports 802.11b wireless connectivity via WiFi-certified wireless print server

* Based on CCITT No. 1 Chart at standard resolution

The WorkCentre M15 is designed to be a customer-installable solution.

Unrivalled service and support.

Behind every Xerox product is a large network of customer support that's unrivalled in the industry and available when you need it. Xerox service professionals use leading-edge technologies to keep you up and running. They're even linked to the engineers who designed your product, so you can be confident when you choose Xerox. And genuine Xerox supplies are always easily available.

Total satisfaction guaranteed.

The exclusive Xerox Total Satisfaction Guarantee, recognized as unique in the industry, covers every Xerox WorkCentre® which has been continuously maintained by Xerox or its authorized representatives under a Xerox warranty or Xerox maintenance agreement. You decide when you're satisfied.



XEROX

Worldwide Partner



© 2003 XEROX CORPORATION. All rights reserved. XEROX®, The Document Company®, the digital X®, WorkCentre® and ControlCentre are trademarks of XEROX CORPORATION. In support of Xerox's environmental leadership goals, these models may contain some recycled components that are reconditioned. Support Center Practices (SCP) Certification is a registered trademark of Service Strategies Corporation. OmniPage® and PaperPort® are registered trademarks of ScanSoft, Inc. ENERGY STAR® is a U.S. registered mark. As an ENERGY STAR® Partner, Xerox Corporation has determined that these products meet the ENERGY STAR® guidelines for energy efficiency. Terra Choice Environmental Services, Inc. of Canada has verified that these products conform to all applicable Environmental Choice EcoLogo requirements for minimized impact to the environment. Product appearance, build status and/or specifications are subject to change without notice. Printed in U.S.A. 03/03 36 USC 220506 610P715800 W15BR-01UA